

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
<b>411.03012ZN</b>	<b>L.21/00223/30</b>		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	<b>3X12</b>		<b>ZINCATO BIANCO Cr.3</b>

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	2,874	2,980	2,88-2,89	10	0
WIDTH ACROSS FLATS	2,520	2,580	2,55-2,57	10	0
WIDTH ACROSS CORNERS	2,87 MIN		2,90-2,92	10	0
HEIGHT OF HEAD	2,86	3,00	2,94-2,99	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	11,65	12,35	12,10-12,12	10	0
HEAD DIAMETER	5,32	5,50	5,42-5,44	10	0
HEX SOCKET DEPTH	MIN 1,30		1,57-1,59	10	0
W (WALL THICKNESS)	MIN 1,15		1,22-1,25	10	0
GRIP LENGHT	MAX 1,50		0,78-0,80	10	0
R	MIN 0,10		0,20-0,30	10	0
POINT LENGHT	MAX 1,00		0,55-0,57	10	0
THREAD	GO/NO GO		OK	10	3
COATING THICKNESS	MIN 5UM		5,40-8,39	10	0

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 62380	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	X100	X100	X1000	X1000	X100						
Valore rilevato Measured Value	34,000	75,000	19,000	11,000	25,000						

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE $\mu$ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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### ADDITIONAL NOTES - NOTE AGGIUNTIVE

